

Product Data Sheet

Heavy Duty Clear, PRO-838

Product Numbers: 11305, 11304, 11302, 11301, 11314

Base: Modified Starches

General Properties: Heavy Duty Clear, PRO-838 is a commercial grade adhesive designed for contractors.

- For light to heavy weight wallcoverings
- Excellent adhesion
- Extended open time
- Low VOC, VOC and LEED regulation compliant

Recommended Uses: For commercial weight wallcoverings.

Not Recommended For: Application over oil/alkyd primers or paints

Compatible Coatings: All PROFESSIONAL® primers



APPLICATION INSTRUCTIONS

Surface Preparation: Surface must be free from grease and other residues, dry, smooth and structurally sound. Check surfaces for paint bonding, loose wallcoverings, damaged wallboard or plaster. Repair all unsound surfaces. Prime all surfaces (including oil-based coatings) with an acrylic primer. Before proceeding with any unusual conditions, consult your adhesive or wallcovering supplier.

Tinting: N/A

Dilution: Up to one pint of water per gallon if needed.

Application Method: Use only when the room temperature is above 50°F. Apply a thin, even coat of adhesive with a pasting machine, brush or roller. Avoid contact with the surface of embossed, textured or delicate wallcoverings. For pasting machine use, thin with a maximum of one pint of water per gallon of adhesive.

Drying Time: Varies depending on the temperature, ventilation and humidity of the room.

Clean-Up: Before the adhesive dries, remove the excess with clean water. Additional effort may be required if the adhesive is allowed to contact the surface of embossed or textured vinyls.

SPECIFICATION DATA

Percent Solids: Approximately 21%

Coverage: Approximately 180 square feet per gallon

Viscosity: Approximately 29,000 cps

VOC: Less than 60 grams/liter

Drying Time: Drying time will vary depending on the temperature, ventilation and humidity of the room.

Storage: Avoid freezing; keep in cool, dry place.

LIMITED WARRANTY

Roman warrants that it will replace this product free of charge if within 24 months of manufacture it is found defective in material or workmanship. This warranty is in lieu of any other. The exclusive remedy is limited to the replacement of the product and Roman disclaims all liability for consequential damages. Conditions of use are beyond our control.

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CAUTION

Do not freeze. Do not take internally. In case of ingestion, seek medical attention. Avoid contact with skin and eyes. Use of skin and eye protection is recommended at all times. If contact with eye occurs, flush with water for 15 minutes. If skin contact occurs, wash with soap and water. Seek medical attention if rash or other symptoms occur. Do not mix with other chemicals. Use in a well ventilated work area. Close container after each use. Keep out of reach of children.